

## TINA DC Direct Core

TINA-DC 系统专用于倒灌模系统，浇口位置设计在塑件产品反面，使注塑件表面更加美观；

热阻前端结构长在满足正常注塑条件下达到最小化设计，避免与模具结构干涉，浇口接近冷却管道，利于优化产品外观；

阻身较长，采用多段式加热，温度均衡，从而使各点位注塑达到平衡，适用于高光面注塑。

TINA-DC is specialized nozzle for core direct injection system.

Compact size nozzle end will deliver easy design for mold cooling and ejector.

Multi zone temperature control system will keep heat balance on whole nozzle body.



喷嘴最长化设计，专用于倒灌模；

胶口端的热阻结构优化设计；

喷嘴采用多段加热、控温。

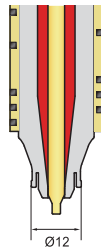
Long size nozzles for core direct injection

Compact nozzle end

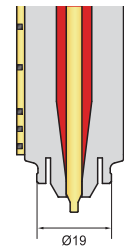
Multi zone temperature control



## Parameter



DC 12



DC 19

Unit:mm

System Size	Runner-A	Runner-B	Valve pin	Length	Injection Volume
TINA DC 12	12	9	6	215-500	240g
TINA DC 19	12	9	6	215-500	240g

## Applications



Frame



Front Cover



Projector Cover